



# Installation Instructions

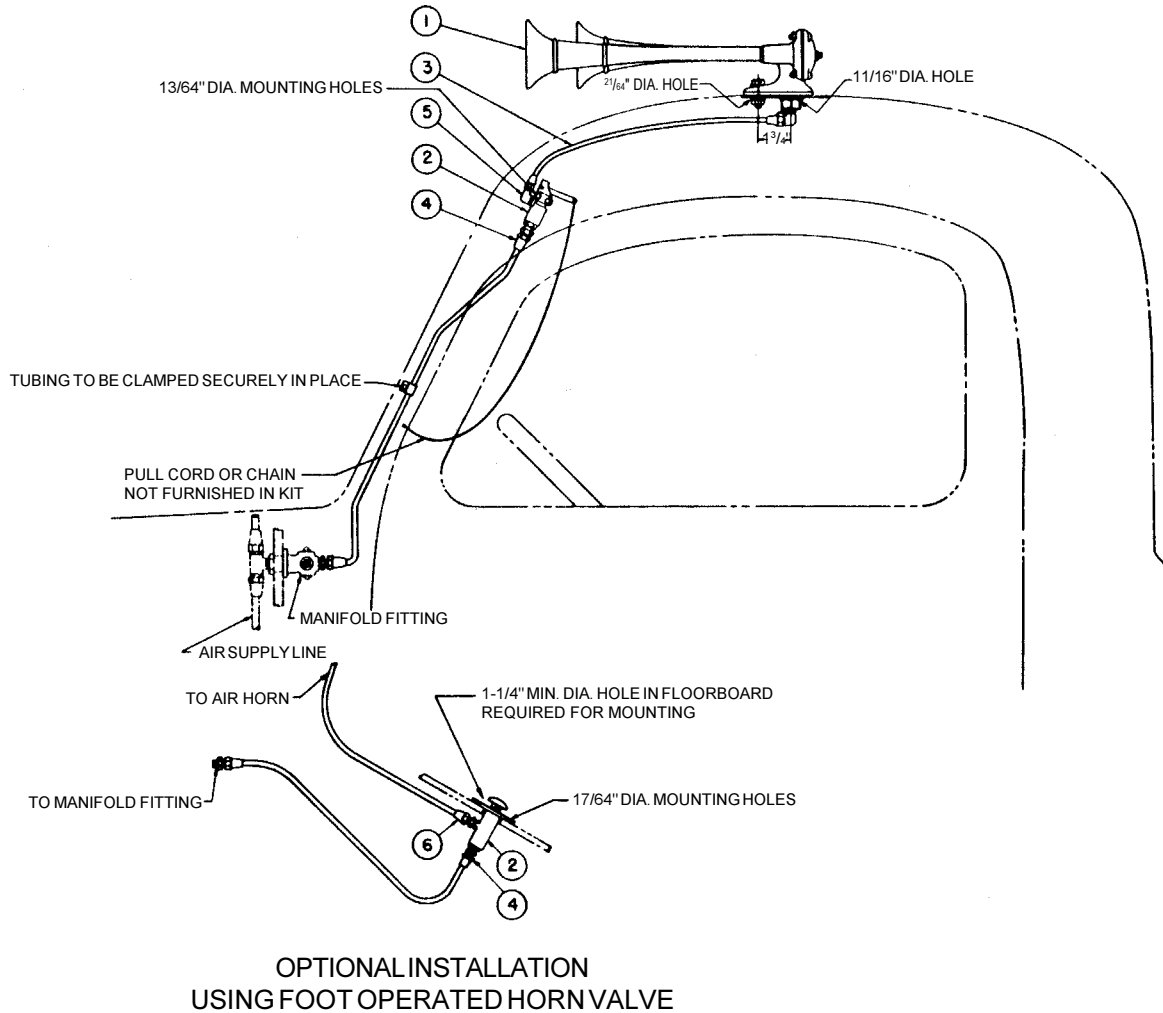
---

OPTIONAL INSTALLATION USING FOOT OPERATED HORN VALVE

**IMPORTANT! PLEASE READ AND FOLLOW  
THESE INSTRUCTIONS TO AVOID  
PERSONAL INJURY OR DEATH:**

When working on or around a vehicle, the following general precautions should be observed at all times.

1. Park the vehicle on a level surface, apply the parking brakes, and always block the wheels.
2. Stop the engine when working around the vehicle.
3. If the vehicle is equipped with air brakes, make certain to drain the air pressure from all reservoirs before beginning ANY work on the vehicle.
4. Following the vehicle manufacturer's recommended procedures, deactivate the electrical system in manner that removes all electrical power from the vehicle.
5. When working in the engine compartment the engine should be shut off. Where circumstances require that the engine be in operation, EXTREME CAUTION should be used to prevent personal injury resulting from contact with moving, rotating, leaking, heated, or electrically charged components.
6. Never connect or disconnect a hose or line containing pressure; it may whip. Never remove a component or plug unless you are certain all system pressure has been depleted.
7. Never exceed recommended pressures and always wear safety glasses.
8. Do not attempt to install, remove, disassemble or assemble a component until you have read and thoroughly understand the recommended procedures. Use only the proper tools and observe all precautions pertaining to use of those tools.
9. Use only genuine Bendix replacement parts, components, and kits. Replacement hardware, tubing, hose, fittings, etc. should be of equivalent size, type, and strength as original equipment and be designed specifically for such applications and systems.
10. Components with stripped threads or damaged parts should be replaced rather than repaired. Repairs requiring machining or welding should not be attempted unless specifically approved and stated by the vehicle or component manufacturer.
11. Prior to returning the vehicle to service, make certain all components and systems are restored to their proper operating condition.



ITEM NO.	REQ'D	PIECE NO.	DESCRIPTION
1	1	101492	AIR HORN
2	1	228013	HORN VALVE - HAND OPERATED
		228672	HORN VALVE - FOOT OPERATED
3	1	246620	1/4 O.D. TUBING
4	2	205183	TUBING CONNECTORS
5	2	205539	TUBING ELBOW (1 REQ'D. FOR FOOT OPERATION)
6	1	205127	TUBING CONNECTOR (FOR FOOT OPERATION ONLY)

**NOTES:**

1. Do not install synflex nylon tubing, Spec. BW-520-M, in areas where temperature exceeds 180°F.
2. Inserts must be used with nylon tubing.

**AIR HORN KITS**

KIT NO.	HORN VALVE
207945	HAND OPERATED
207946	FOOT OPERATED

