

# Technical Bulletin

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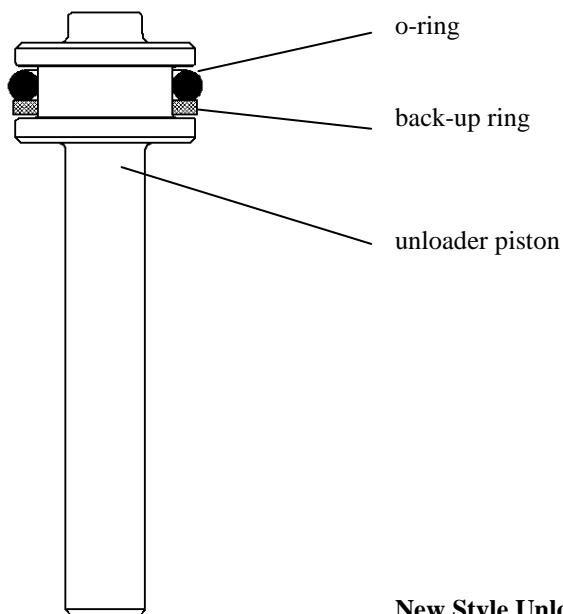
**Subject: UNLOADER PISTON CHANGE FOR THE TF-550/750  
COMPRESSOR**

A design change has been incorporated into the unloader piston complete of the Tu-Flo 550 and Tu-Flo 750 air compressors. To minimize compressor unloader leakage a back-up ring was added to the unloader piston o-ring groove. The back-up ring enhances the seal between the unloader piston and unloader bushing.

The new and old style unloader pistons are interchangeable without the need for additional modification to the cylinder head. The new style unloader pistons are available in the following kits:

**107515** Unloader Kit

**107516** Cylinder Head Maintenance Kit



**New Style Unloader Piston**

