

Installation Instructions



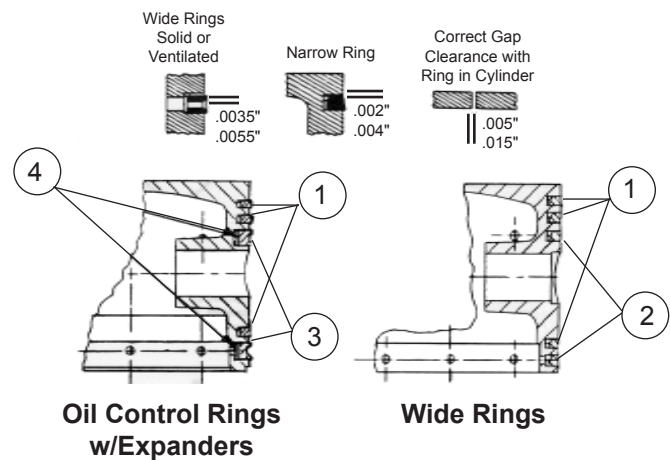
BENDIX® TU-FLO® 600, 700, AND 1400 COMPRESSORS PISTON RING KIT

Ring Gap Position

Ring Position

* Ring gaps must be within $\pm 10^\circ$ of the vertical or horizontal center lines. To be determined visually only. All ring gaps must be outside of the inlet throat area during installation.

Kit Contents		
Item No.	Description	Qty.
1	Narrow Rings	6
2	Wide Rings	4
3	Oil Control Rings	4
4	Expander Rings	4



Bendix® Tu-Flo® 600
Compressor Not Shown



Bendix® Tu-Flo® 700
Compressor



Bendix® Tu-Flo® 1400
Compressor

Figure 1 – Bendix® Tu-Flo® 600, 700, and 1400 Compressors Piston Ring Kit Contents

GENERAL SAFETY GUIDELINES



WARNING! PLEASE READ AND FOLLOW THESE INSTRUCTIONS

TO AVOID PERSONAL INJURY OR DEATH:

When working on or around a vehicle, the following guidelines should be observed AT ALL TIMES:


- ▲ Park the vehicle on a level surface, apply the parking brakes and always block the wheels. Always wear personal protection equipment.
- ▲ Stop the engine and remove the ignition key when working under or around the vehicle. When working in the engine compartment, the engine should be shut off and the ignition key should be removed. Where circumstances require that the engine be in operation, **EXTREME CAUTION** should be used to prevent personal injury resulting from contact with moving, rotating, leaking, heated or electrically-charged components.
- ▲ Do not attempt to install, remove, disassemble or assemble a component until you have read, and thoroughly understand, the recommended procedures. Use only the proper tools and observe all precautions pertaining to use of those tools.
- ▲ If the work is being performed on the vehicle's air brake system, or any auxiliary pressurized air systems, make certain to drain the air pressure from all reservoirs before beginning ANY work on the vehicle. If the vehicle is equipped with a Bendix® AD-IS® air dryer system, a Bendix® DRM™ dryer reservoir module, or a Bendix® AD-9si® air dryer, be sure to drain the purge reservoir.
- ▲ Following the vehicle manufacturer's recommended procedures, deactivate the electrical system in a manner that safely removes all electrical power from the vehicle.
- ▲ Never exceed manufacturer's recommended pressures.
- ▲ Never connect or disconnect a hose or line containing pressure; it may whip and/or cause hazardous airborne dust and dirt particles. Wear eye protection. Slowly open connections with care, and verify that no pressure is present. Never remove a component or plug unless you are certain all system pressure has been depleted.
- ▲ Use only genuine Bendix® brand replacement parts, components and kits. Replacement hardware, tubing, hose, fittings, wiring, etc. must be of equivalent size, type and strength as original equipment and be designed specifically for such applications and systems.
- ▲ Components with stripped threads or damaged parts should be replaced rather than repaired. Do not attempt repairs requiring machining or welding unless specifically stated and approved by the vehicle and component manufacturer.
- ▲ Prior to returning the vehicle to service, make certain all components and systems are restored to their proper operating condition.
- ▲ For vehicles with Automatic Traction Control (ATC), the ATC function must be disabled (ATC indicator lamp should be ON) prior to performing any vehicle maintenance where one or more wheels on a drive axle are lifted off the ground and moving.
- ▲ The power **MUST** be temporarily disconnected from the radar sensor whenever any tests **USING A DYNAMOMETER** are conducted on a vehicle equipped with a Bendix® Wingman® system.
- ▲ You should consult the vehicle manufacturer's operating and service manuals, and any related literature, in conjunction with the Guidelines above.

KIT INSTALLATION

Each ring kit will have four surplus rings to be discarded. If the oil control rings (3) are too wide to enter the third and fifth groove of the piston, discard the oil control rings and the expander rings (4). If the oil control rings (3) fit the third and fifth groove of the piston, discard the four wide, solid rings (2).

Note: Bendix® Tu-Flo® 1400 compressors require two ring kits.

1. Install the narrow rings (1) and wide rings (2), if applicable, into the proper ring grooves with the bevel or the pip mark (if any) toward the top of the piston. Ring gaps must be staggered and outside the throat area of the block. (See Figure 1).
2. Install the expander rings (4) and oil control rings (3), if applicable, in the third & fifth grooves in the piston. (See Figure 1).

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