

Technical Bulletin

Bulletin No: TCH-022-002

Effective Date: 4/27/2016

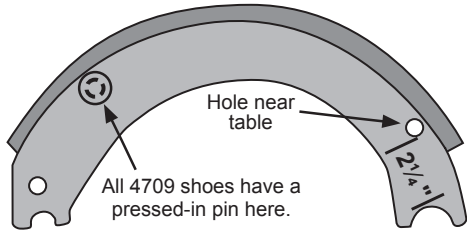
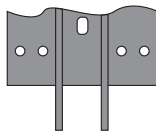
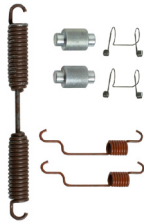
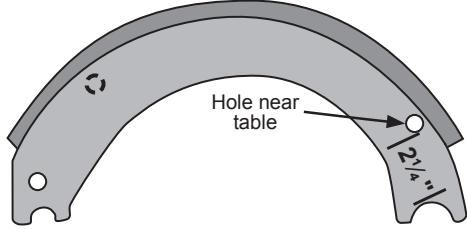
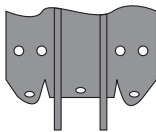

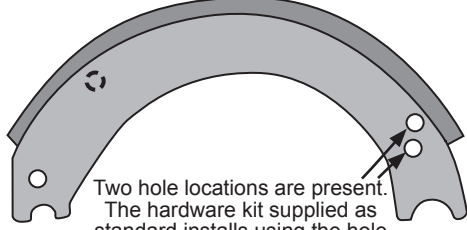
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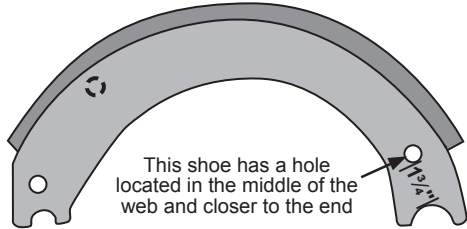
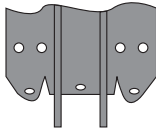

Subject: Bendix Reman Replacements for 4709E2 Brake Shoes

The 4709E2 brake shoe is the widely-used industry standard 16½ by 7-inch shoe for steer, drive and trailer applications.

This Bulletin is to alert repair technicians that reman replacement kits for 4709E2 brake shoes may contain the directly-compatible 4709E (universal), or 4709E (modified) brake shoes. The 4709E (universal), and 4709E (modified) shoes have a table that has tabs, but are fully-compatible for fit and function as direct replacements for 4709E2 brake shoes. The 4709E (modified) shoes also have an extra hole location for the mounting hardware; the kit supplied uses the hole nearest the table. See the table below to become familiar with examples of each style.

Name	Shoe Web Configuration	Table Style	Hardware Kit(s)
4709E2	 <p>Hole near table</p> <p>All 4709 shoes have a pressed-in pin here.</p> <p>2 1/4"</p>	 <p>(Standard table.)</p>	<p>HK61XLS</p> 
4709E (universal) aka 4709EU	 <p>Hole near table</p> <p>2 1/4"</p>		
4709E (modified) aka 4709EM	 <p>Two hole locations are present. The hardware kit supplied as standard installs using the hole nearest the table</p>	<p>(The table has tabs.)</p>	<p>HK61XLS - above - is supplied as the standard hardware kit. (HK63XLS - see over - can also be used.)</p>

The 4709E brake shoe shown below is an older design and is only available as a remanufactured component.

4709E (Older design - no longer available new)	 <p>This shoe has a hole located in the middle of the web and closer to the end</p> <p>2 1/4"</p>		<p>HK63XLS</p> 
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All shoes noted above are in Core Group 2X.

For direct personal technical support, call the Bendix TechTeam at 1-800-AIR-BRAKE (1-800-247-2725) or e-mail the Bendix Tech Team at techteam@bendix.com.

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